

## Multilene® PE

A weldable polyethylene, very tough and impact resistant, even at low temperatures. The material has a limited pressure resistance (creep), and a high coefficient of expansion (limited dimensionally stability). Multilene® PE has good anti-adhesion properties and good chemical resistance.

General properties	Test method	Value	Unit
ISO code:	ISO 1183	HDPE	
Density:	ISO 1183-1	0,95	g/cm3
Water absorption in Air (23°C / 50% RH)	ISO 62	0,01	%
Water absorption in Air (23°C / 100% RH)	ISO 62	0,01	%
Resistance to hot water	n/a	n/a	
Weather resistance	n/a	n/a	
Mechanical properties			
Elongation at break:	ISO 527	>50	%
Ball indention hardness	ISO 2039	43	MPa
Tensile modules of elasticity	ISO 527	800	MPa
Charpy impact strength - notched	ISO 179	12	kJ/m2
Charpy impact strength - unnotched	ISO 179	No Break	kJ/m2
Compressive stress at 1%	n/a	5	MPa
Coefficient of friction	ASTM D 1894	0.1~0.2	
Thermal properties			
Melting temperature	n/a	135	°C
Max. allowable service temp (short period)	n/a	100	°C
Max. allowable service temp (long period)	n/a	80	°C
Min. service temperature	n/a	-40	°C
Coefficient of linear expansion	n/a	150	x10 -6 m/(m*K)
Flammability	UL94	НВ	
Electrical properties			
Dielectric dissipation (at 1MHz)	ISO 60250	2,35	Ω
Electric strength	ISO 60243	45	kV/mm
Volume resistivity	ISO 60093	10^14	Ω.cm